# Fires, Explosions and Toxic Releases: Implications for Post 9-11 Training

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**Board Member** 



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## Independent Federal Agency

- Five member Board appointed by President and Senate for 5 year terms
- Jointly responsive to Congress and President
- Began operations de novo in 1998
- Funding \$8 M; staff 35+
- Mission to investigate and promote the prevention of major chemical accidents at fixed facilities
- Subpoena power; recommendation emphasis
- Emphasis on accidents that affect or could potentially affect the public
- Safety Studies are a priority (reactive hazards, dust explosions)



### April 16, 1947 Texas City, TX

#### **Key Facts**

- 600 killed; 3500 injured
- NH<sub>4</sub>NO<sub>3</sub> ship explosions
- extensive damages at other facilities from initial blast
- safety/technology transfer issues



**Grande Camp Explosion** 



### December 2-3, 1984 Bhopal, India

#### **Key Facts**

- 6000 killed; 300,000 injured
- runaway reaction
   MIC and HCN
- multinational corporation
- design, intermediate storage, mechanical integrity, staffing
- policy stimulus



Union Carbide, India

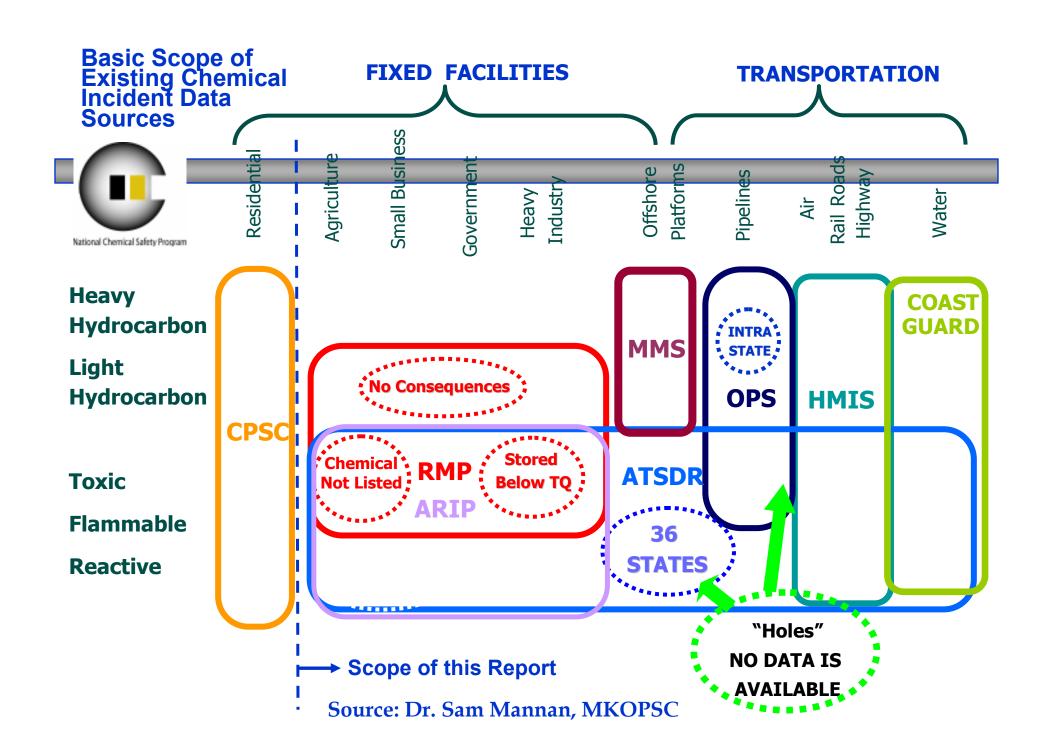


### **U.S.** Chemical Accidents

Profile: 5-Yr data (1994-99) on EPA RMP\* Processes:

- ~15000 reporting facilities
- » 1900 accidents
  - 33 deaths; ~ 1900 injuries
  - > 200,000 civil evacuations or shelterings
- Insurance firms pay out ~ \$1B/yr to cover firm's US losses
- Total accident losses by chemical firms is ~ \$3-5
   B/yr

\* only one of 20+ CSB investigations involve RMP processes



# Under Reporting due to Low Quantity Storage

• Hydrogen Sulfide (RMP 19 incidents in 5 years vs. HSEES 70 incidents in 1 year)

• Sulfur Dioxide
(RMP 48 incidents in 5 years vs.
HSEES 494 incidents in 1 year)

Source: Dr. Sam Mannan, MKOPSC



# Chemical Repackaging and Distribution

#### **KEY ISSUES**

- Mechanical Integrity
- Emergency Shutdown
- Emergency Response
- PublicNotification



**DPC** Enterprises

Festus, MO (08/14/2002)



# Hazardous Waste Disposal Incident (36 injured; 14 public; 6 Firefighters)





Kaltech
Industries
Group
Manhattan,
NYC
(04/25/2002)

#### **KEY ISSUES**

Reactive hazards
Siting and Fire Codes
Hazard recognition and communication



# Chemical Processing Incident (minor injuries)







#### **KEY ISSUES**

Reactive hazards
Siting of Buildings
Community Notification

First Chemical
Pascagoula, MS (10/13/2002)

# Improving Reactive Hazard Management Conclusions

- 1. Reactive incidents are a significant national safety problem, occurring wherever chemicals are stored, handled, or used.
- 2. Federal regs are inadequate: coverage, scope, incident tracking and public access.
- 3. Good reactive hazard management requires addressing chemical combinations under process-specific conditions.
- 4. Progress towards preventing reactive incidents requires enhanced regulatory and non-regulatory programs.



### Kletz's Inherently Safer Approaches

- Intensification
- Substitution
- Attenuation
- Limitations of Effects
- Simplification/Error Tolerance



### Layers of Protection Prevention Hierarchy

- Inherently safer design
- Basic controls, process alarms
- Critical alarms, operator supervision
- Automated action SIS or ESD
- Physical protection (relief devices, dikes)
- Plant emergency response
- Community emergency response



### September 21, 2001 Toulouse, France

#### **Key Facts**

- NH<sub>4</sub>NO<sub>3</sub> explosion
- •30 killed, some off-site 800 hospitalized, 2400 injured
- •3.4 on the Richter scale, 50 foot crater
- •500 homes uninhabitable; 85 schools damaged
- Releases and damages at other facilities
- Broad policy impact



AZF Agrochem Facility, Toulouse, FR



# Specialty Plastics Manufacturing (6 Deaths, 30+ injured)

Key Issues
Community
damage
Business continuity
Dust hazard
recognition
NFPA Code
awareness



West Pharmaceutical Kinston, NC (1/29/2003)



# Insulation Products Explosion and Fire (7 Deaths, 40+ injured, 10,000 jobs)

#### **KEY ISSUES**

Combustible dust explosion

Hazard recognition

Cleaning practices

Code Awareness and adherence



**CTA Acoustics** 

Corbin, KY (2/20/03)



### CSB on the Web

## www.chemsafety.gov